

TABLE OF CONTENT

	Page
LIST OF TABLES	
LIST OF FIGURES	
ACKNOWLEDGMENTS	
INTRODUCTION	
1 - LITERATURE REEVIEW	1
1 - 1 Design and Developmen	1
1 - 2 Crop Properties, Air Flow and Grain Separation	13
1 - 3 Crop Moisture Content and Crop Feed-rate Effect Grain Loss, Grain Damage and Grain Separation.	24
1 - 4 Threshing Effectiveness Effected By Crop Feed-rate, Cylinder Speed And Concave Clearance.	39
1 - 5 Energy Requirements And Efficiencies	47
2 - THEORETICAL ANALYSIS	51
2 - 1 Threshing Mechanism	51
2 - 2 Horsepower Requirement	55
2 - 3 Exhaust Fan Design	56
2 - 4 Belt Conveyor Design Background	58
3 - PROBLEM IDENTIFICATION	59
3 - 1 Feeding Mechanism	59
3 - 2 Machine Top Cover	59
3 - 3 Straw Outlt	59
3 - 4 Thresher Cylinder	60
3 - 5 Straw Fan Design	60

3 - 6 Power Requirements	61
4 - TEST MATERIAL AND INSTRUMENTATION	62
5 - PROCEDURE AND METHODS	77
5 - 1 Machine Modifications	77
5 - 2 Threshing System (axial-flow)	91
5 - 3 Thresher balans	104
5 - 4 Intial Testing	111
5 - 5 No-Load Lab Testing	114
5 - 6 Field Testing	115
5 - 7 Final Modification and Testing	117
6 - RESULTS AND DISCUSSION	120
6 - 1 Belt Conveyor Evaluation	120
6 - 2 Threshing Efficiency	122
6 - 2 -1 Wheat Crop Throughput, Grain Output and Grain Loss	122
6 - 2 - 2 Soybean Throughput, Seed Loss and Seed Damage	129
6 - 2 -3 Corn Throughput, SeedLoss and Seed Damage	129
6 - 3 Straw Fan-Air-Flow	136
6 - 4 Energy Requirements and Efficiency	140
6 - 4 -1 Laboratory Test	140
6 - 4 -2 Field Test	146
7 - REGRESSION ANALYSIS	151
8 - ECONOMICAL ANALYSIS	153

TABLE OF CONTENT

	Page
LIST OF TABLES	
LIST OF FIGURES	
ACKNOWLEDGMENTS	
INTRODUCTION	
1 - LITERATURE REEVIEW	1
1 - 1 Design and Developmen	1
1 - 2 Crop Properties, Air Flow and Grain Separation	13
1 - 3 Crop Moisture Content and Crop Feed-rate Effect Grain Loss, Grain Damage and Grain Separation.	24
1 - 4 Threshing Effectiveness Effected By Crop Feed-rate, Cylinder Speed And Concave Clearance.	39
1 - 5 Energy Requirements And Efficiencies	47
2 - THEORETICAL ANALYSIS	51
2 - 1 Threshing Mechanism	51
2 - 2 Horsepower Requirement	55
2 - 3 Exhaust Fan Design	56
2 - 4 Belt Conveyor Design Background	58
3 - PROBLEM IDENTIFICATION	59
3 - 1 Feeding Mechanism	59
3 - 2 Machine Top Cover	59
3 - 3 Straw Outlt	59
3 - 4 Thresher Cylinder	60
3 - 5 Straw Fan Design	60