

Contents

Subject	Page
Contents.....	i
List of tables.....	v
List of figures.....	x
Aim of the work	xiv
Summary.....	xv
Introduction	1
Fatty acids	1
Surface active agents	2
Classification of surfactants	4
1. Conventional surfactants	4
A- Nonionic surfactants	4
B-Anionic surfactant.....	18
C- Cationic surfactants	26
D- Amphoteric surfactants.....	27
2-Gemini Surfactant	27
- Nonionic gemini surfactants	29
- Anionic gemini surfactants.....	37
Application of surface active agents	48
Materials and Methods	52
1-Materials	52
2-Methods	52
Preparation of 3-alkenoic acid	52

Preparation of methyl ester of fatty acids	53
Preparation of fatty alcohol.....	53
Preparation of dihydroxy alkanolic acid.....	53
Preparation of glycol diglycidyl ether	54
Preparation of 1,10-bis(dodec-3-enoxy)2,9-dihydroxy-4,7-dioxadecan	54
Preparation of <i>N</i> -acyldiethanolamine.....	55
Preparation of <i>N,N</i> -bis(5,6-epoxy-3-oxahexyl) alken-amide.	55
Preparation of <i>N,N</i> -bis(5-hydroxy-3,7-dioxa-alkyl)-alkenamide.....	55
Preparation of 3,4dihydroxy <i>N</i> -acyldiethanolamine.....	56
Preparation of <i>N,N</i> -bis-(2-hydroxy-ethyl)-2-(2-nonyl-5-octyl-[1,3]dioxolan-4-yl)-acetamide.....	56
Acid value	56
Propenoxylation	57
Sulfation	57
Surface properties	58
Results and Discussion	60
Preparation of 3-alkenoic acid	60
Part (I) Synthesis and surface properties of several nonionic–anionic surfactants derived from alkenolic acid and its derivatives	61
I.a Fatty acids methyl esters.....	61
I.b Vicinal dihydroxy alkanolic acid methyl ester.....	61
I.c Nonionic surfactants.....	62
I.c.1 -Nonionic surfactants from alkenolic fatty acids.....	64
Surface active properties.....	64

Biodegradability.....	66
I.c.2-Nonionic surfactants from dihydroxy fatty acids methyl ester	67
Surface active properties	67
Biodegradability	69
I.d- Anionic-nonionic surface active agents.....	70
Surface activity and related properties.....	71
Biodegradability	73
Part (II) Synthesis and surface properties of gemini surfactants derived from <i>N,N</i> -bis(5-hydroxy-3, 7-dioxa-alkyl)-alkenamide.....	84
II.a-Preparation of <i>N</i> -acyldiethanolamine.....	86
II.b-Preparation of <i>N,N</i> -bis(5,6-epoxy-3-oxahexyl) alkenamide.....	86
II.c-Preparation of <i>N,N</i> -bis(5-hydroxy-3,7-dioxa-alkyl)-alkenamide.....	86
II.d -Nonionic gemini surfactants.....	88
Surface active properties	88
Biodegradability	90
II.e - Anionic-nonionic gemini surfactants.....	91
Surface active properties	91
Biodegradability	93
II.f - Anionic gemini surfactants.....	93
Surface active properties	93
Biodegradability	95

Part (III) Synthesis and surface properties of gemini surfactants bearing 1,3-dioxolane ring.....	114
III.a-Preparation of vicinal dihydroxy fatty acid methyl ester.....	116
III.b-Preparation of vicinal dihydroxy <i>N</i> -acyldiethanolamine.....	116
III.c-Preparation of 1,3-dioxolane derivatives.....	116
III.d- Nonionic gemini surfactants	118
III.e- Anionic- nonionic surfactants.....	118
III.f- Anionic surfactants.....	118
Surface active properties and related properties.....	119
Biodegradability	121
Part (IV) Synthesis and surface properties of double tailed gemini surfactants derived from long chain fatty alcohol with diglycedyl ether.....	140
IV.a- Preparation of fatty alcohol.....	142
IV.b- Preparation of glycol diglycidyl ether.....	142
IV.c-1,10-bis(dodec-3-enoxy)2,9-dihydroxy-4,7-dioxadecan.....	142
IV.d-Nonionic gemini surfactants.....	143
III.e- Anionic- nonionic surfactants.....	143
III.f- Anionic surfactants.....	143
Surface active properties and related properties.....	144
Biodegradability	146
Part (V) Thermodynamic Parameters	165
Conculsion.....	176
References.....	182